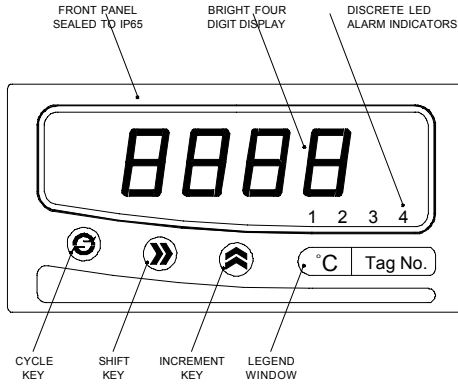


### 1.0 GENERAL

The unit is a highly accurate and stable digital temperature indicator that accepts all commonly used temperature sensors. The unit can be used "stand alone" or, with the Modbus serial communications pod option, as part of a larger system.

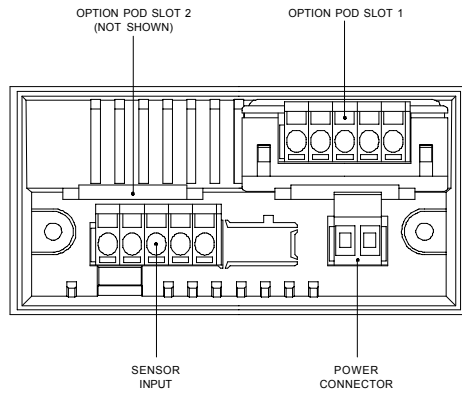
The case design enables option Pods to be easily installed without the need for dismantling or re-calibration. A range of Pods are available for:

- Relay outputs
- Isolated 4-20 mA re-transmission
- Modbus serial communication.



### 1.0 GENERAL, continued

The diagram shows the rear panel positions for all electrical connections.



### 2.0 UNPACKING

Please inspect the instrument carefully for any signs of shipping damage. The packaging has been designed to afford maximum protection, however, we cannot guarantee that mishandling will not have damaged the instrument. In the case of this unlikely event, please contact your supplier immediately and retain the packaging for subsequent inspection.

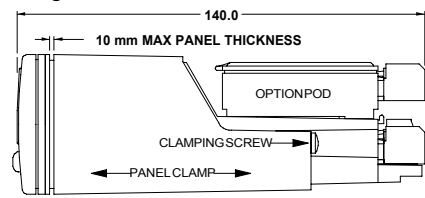
### 3.0 INSTALLATION

#### THIS SECTION FOR USE BY COMPETENT PERSONNEL ONLY

#### 3.1 Safety Information

- **WARNING** **READ SAFETY INFORMATION BELOW BEFORE INSTALLATION**  
**Hazardous voltages may be present on the terminals** - the equipment must be installed by suitably qualified personnel and mounted in an enclosure providing protection to at least IP20.
- **ISOLATION** The power supply terminals and associated internal circuitry are isolated from all other parts of the equipment in accordance with BS EN61010-1 for connection to a Category II supply (pollution degree 2). Functional isolation (500v max) is provided between input and output circuits, and between inputs and communications (where fitted). Any terminals or wiring connected to the input, output or communications terminals which are **accessible in normal operation** must **ONLY** be connected to signals complying with the requirements for **Safety extra low voltage (SELV)** circuits.
- **WARNING** **If not installed in accordance with these instructions, protection against electrical hazards may be impaired.**
- Installation overvoltage category - 2 (as per BS EN61010-1)
- The Mains supply to the equipment must be protected by an external 1 Amp fuse and a suitable switch or circuit breaker which should be near the equipment.
- The equipment contains no user serviceable parts.

### 3.2 Installing Into a Panel



Cutout 92.0/92.8 x 45.0/45.6 mm (DIN 43700)  
Refer to section 8.0 for Mechanical Detail.

The maximum panel thickness is 10mm. The instrument case has an integral gasket which forms a seal when the instrument is tightened against the panel. The panel should be clean, smooth and at least 1.6mm thick for the seal to be effective.

- **WARNING** Use only the retaining screws provided to clamp the instrument to the panel (screws must be tightened sufficiently to effect a seal but **must never be over tightened**).

#### 3.3 Wiring

All connections are made to sockets which are removable for ease of maintenance.

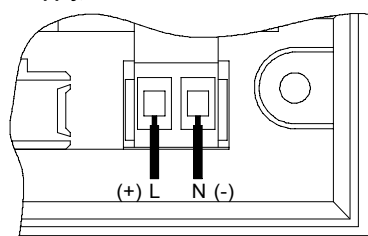
**Installation should be undertaken in accordance with relevant sections of BS6739 - British Standards code of practice for "Instrumentation in Process Control Systems: Installation design and practice".**

#### 3.4 Power Supply

The Power supply rating will be indicated on the top of the instrument, **ensure it is correct for the application.**

The Mains supply to the equipment must be protected by an external 1 Amp fuse and a suitable switch or circuit breaker which should be near the equipment.

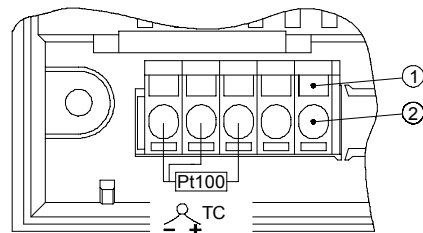
### 3.4 Power Supply, Continued



Wires are retained by screws. Ensure that the exposed section of the wire is fully inserted and that no loose strands are exposed.

#### 3.5 Sensor Connections

All sensor connections are made via a five way "fast wiring" socket at the rear of the unit (wire size 0.5 to 1.5mm<sup>2</sup>).



Insert small screwdriver blade into tension clamp orifice, (1) push and twist to deflect clamp into open position. Do not lever screwdriver thus forcing connector body sideways. Insert conductor tail sufficiently into (2) then release screwdriver. Ensure no loose wire strands protrude.

## DM3410 SERIES INTELLIGENT TEMPERATURE INDICATOR

Designed, manufactured and supported by :



Green Lane, Tewkesbury,  
Gloucestershire  
GL20 8DE, UK  
Telephone : 01684 296818.  
Fax : 01684 293746.  
Email: support@status.co.uk

Every effort has been taken to ensure the accuracy of this specification, however we do not accept responsibility for damage, injury, loss or expense resulting from errors and omissions, and we reserve the right of amendment without notice.

Stock code : 52-314-2204-02

Issue: 2

### 4.0 PROGRAMMING THE INSTRUMENT

The unit is a microprocessor based instrument enabling it to satisfy a variety of applications. All programming is available from the front panel or via a PC using the RS485 Modbus communications pod.

#### 4.1 Programming Guide

The unit has three operating modes. These are :-

- **RUN (DISPLAYS PROCESS VARIABLE)**
- **MENU**
- **EDIT**

**RUN** is the principal mode of operation, which displays the Process Variable from which all other modes are accessed. The unit will always time-out back to this mode after one minute.

**MENU** mode provides access to the programmable parameters.

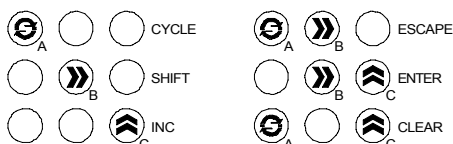
**EDIT** mode is entered from Menu Mode and allows the user to inspect and modify a parameter.

#### 4.2 Key Definitions

The indicator is programmed using the three front panel keys, A,B and C are shown to assist the tutorial.

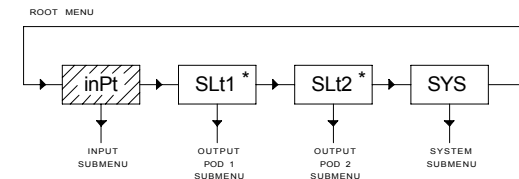
**CYCLE (A), SHIFT (B) and INC (C)** keys are pressed singularly.

**ESCAPE (A&B), ENTER (B&C) and CLEAR (A&C)** are obtained by simultaneously pressing the two keys.



### 4.3 Entering Menu Mode

The Root Menu mode is accessed from "Run" by pressing **ENTER (B&C)** followed by **CYCLE (A)**. The display will now show "inPt". In order to understand what this means, the following diagram shows where we are within the basic Root menu.



\* Slot menus only appear when respective option pods are fitted.

#### 4.3.1 Moving Around The Menu

One can browse through the Root menu by pressing **CYCLE (A)** which moves the menu position from left to right (after reaching SYS, the menu position wraps around to the start).

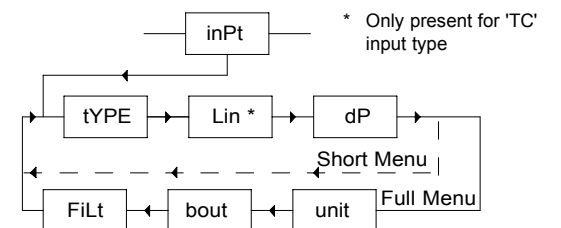
#### 4.3.2 Entering A Submenu

To enter a submenu, first cycle around the Root menu until the required submenu is displayed. For the purposes of this tutorial press the **CYCLE (A)** key until inPt is displayed. Pressing **SHIFT (B)** enters the Input Submenu.

tYPE will now be displayed. The diagram shows our position in relation to other items in the menu.

Pressing **CYCLE (A)** moves left to right, wrapping around at the end. The unit alters items in the menu list depending upon settings made.

### 4.3.2 Entering A Submenu, continued



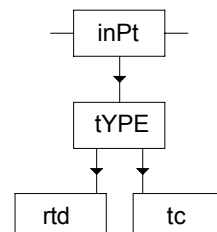
#### 4.3.3 Editing A Parameter

The items displayed in the menu can either be submenus, parameters or numbers, most of the items in the Inputs menu are parameters which can be edited.

Press the **CYCLE (A)** key until tYPE is displayed, then press **SHIFT (B)**.

The current setting will now be shown flashing. This item is changed by pressing the **INC (C)** key.

The choice of options available is as follows:



Press the **INC (C)** key until "rtd" is displayed.

#### 4.3.3 Editing A Parameter, continued

Note that whilst the display is flashing, the option on the display has not been saved to memory. To select an option, the **ENTER** key sequence is used. Press **ENTER (B&C)**. The display will stop flashing momentarily before returning to Menu mode. The system automatically steps on to the next entry to speed the process of programming. This method of editing parameters is repeated throughout the menu structure.

#### 4.3.4 Returning From Submenus

To return up from the inPt menu to the root menu wait for 1 minute or press the **ESCAPE (A&B)** key.

Pressing the **ESCAPE** key from our current position in the Inputs submenu takes us back to the Root menu. The menu position will automatically step to the next menu item, if no pods are fitted the unit will show SYS, if pods are fitted SLT1 or SLT2 will be shown.

The Root menu, as its name suggests is not a submenu. Pressing the **ESCAPE (A&B)** key sequence whilst in the Root menu will take the user out of Menu mode and into Run mode. Thus the process variable will be shown on the display.

Refer to section 5.2 if an error code is shown after programming in menu mode.

#### 4.4 The Menus

##### 4.4.1 The INPt (INPUT) Submenu

The INPt submenu is used to program all the characteristics of the input sensor and any signal conditioning that may be required. The selection of an option in the list may affect items further down. Therefore, during programming, the user should start at the top of the menu and work down, to avoid setting an option which may later become obsolete. Short menu items shown in bold.

TITLE	OPTIONS	DETAIL
<b>TYPE</b>	<b>rtd, tc</b>	<b>Defines sensor type connected</b>
<b>dP</b>	<b>888.8, 88.88, 8888</b>	<b>Defines decimal point location</b>
<b>Lin</b>	<b>ca, J, t, r, S, E, F, n, cuSt</b>	<b>Shown only with TC sensor</b>
<b>Lin</b>	<b>Euro, din, JISc, cuSt</b>	<b>Shown only with RTD sensor</b>
<b>unit</b>	<b>dEg c, dEg F</b>	<b>Defines engineering range</b>
<b>bout</b>	<b>Hi, Lo</b>	<b>Defines high or low scale burnout</b>
<b>Filt</b>	<b>AdPt, nonE, 2 sec, 10 sec</b>	<b>Input filtering or smoothing</b>

#### 4.4.2 The SyS (System) Submenu

TITLE	OPTIONS	DETAIL
<b>LiSt</b>	<b>FULL, SHrt</b>	<b>Selects full or short menu</b>
<b>clEn</b>	<b>oFF, on</b>	<b>Clear enable (option pods)</b>
<b>SPEn</b>	<b>oFF, on</b>	<b>Setpoint enable (option pods)</b>
<b>PASS</b>	<b>4 digit passcode</b>	<b>Modify any password code</b>
<b>oFFS</b>	<b>User defined offset</b>	<b>Take care when replacing sensor</b>

Refer to section 7.0 for SLt menu structures.

#### 5.0 OPERATION

##### 5.1 Run Mode Operation

The normal display shown in this mode is the process variable.

KEYPRESS	ACTION
<b>CYCLE (A)</b>	View setpoints (Adjust value if SPEn enabled)
<b>CLEAR (A&amp;C)</b>	Clear latched alarms (clEn enabled)

##### 5.2 Failure Modes

If the instrument detects an input, configuration or system error the effect upon the display and any output options fitted will be determined by the burnout setting in the input menu. These are summarised below.

Burnout	Display	Alarms	Retran
Upscale	----	All on	22mA
Downscale	----	All off	0mA

#### 6.0 SPECIFICATION @20 °C

##### 6.1.1 RTD (Pt-100)

Sensor Range	-200 to +850°C [18 to 390 ohm]
Linearisation	Standard Euro BS EN 60751 (IEC 751) DIN BS 1904 (DIN43760) USA JISC 1604 CUSTOM [X] 2
Measurement Accuracy <sup>1</sup>	0.1°C ±0.05% Rdg
Thermal Drift	Zero 0.008 °C/°C Span 100 ppm / °C
Excitation Current	300µA to 550 µA
Maximum Lead Resistance	50 ohms per leg (balanced)
Lead Resistance Effect	0.002 °C/ ohm

##### 6.1.2 Thermocouple Inputs

Sensor Ranges	Thermocouple Type	Measuring Range °C
	TC Type K (cA)	-200 to 1370
	TC Type J (J)	-200 to 1200
	TC Type T (t)	-210 to 400
	TC Type R (r)	-10 to 1760
	TC Type S (S)	-10 to 1760
	TC Type E (E)	-200 to 1000
	TC Type L (L)	-100 to 600
	TC Type N (n)	-180 to 1300
	CUSTOM (cust)	-999 to 9999
Linearisation	Standard	BS EN 60584-1 (IEC 584-1)
	Custom	CUST
Measurement Accuracy <sup>1</sup>		±0.04% FRI ±0.04% Rdg or 0.5°C (Whichever is greater) FRI = Full Range Input
Thermal Drift	Zero	0.1 µV/°C
	Span	100 ppm/°C
Cold Junction Error		±0.5°C
Cold Junction Tracking		0.05°C/°C
Cold Junction Range		-30 to +60°C

#### 6.1.2 Thermocouple Inputs, continued

##### Notes.

- Measurement Accuracy includes the effect of calibration, linearisation and repeatability.
- Customer linearisation requirements are available preprogrammed at the factory, contact your supplier for details.
- Consult thermocouple reference standards for thermocouple material limitation.

#### 6.2 General Specification @ 20 °C

Input/Output Isolation	500VAC rms (galvanically isolated)
Update time	250 mS maximum
Time Constant (Filter off)	<1 second (to 63% of final value)
Filter Factor	Off, 2 Seconds, 10 Seconds or Adaptive
Warm-up time	2 minutes to full accuracy
Display Range	-999 to 9999
Power Supply	90-253 VAC 50/60 Hz
	20-35 VDC
Power Consumption	6VA Maximum (options fitted)
<b>Environmental</b>	
Sealing to PANEL	IP65
Ambient Operating Range Non UL:	-30 to +60 °C
	UL: -30 to 40 °C
Ambient Storage Temperature	-50 to +85 °C
Ambient Humidity Range	10 to 90% RH non condensing
<b>APPROVALS</b>	
EMC	Emissions BS EN50081-1 Susceptibility BS EN50082-2 BS EN61010-1 UL pending
<b>ELECTRICAL SAFETY</b>	
<b>Environmental Approvals for Tension Clamp Terminals</b>	
Low Temperature	IEC 68-2-1
Dry Heat	IEC 512-6-9
Damp Heat	IEC 512-6-3
Damp Heat cyclical	IEC 68-2-30
Salt Spray	IEC 512-6-6
Sulphur Dioxide	IEC 68-2-46
Hydrogen Sulphide	IEC 68-2-16
Gas Tightness	IEC 512-Pr.11

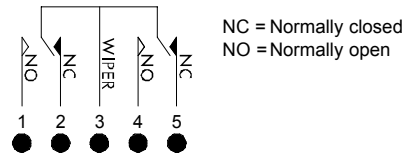
#### 7.0 OPTION PODS

##### 7.0.1 Installing Pods

Power must be removed from unit before adding/removing a pod. Slot 1 (alarm 1 and 2) should be positioned on the left side of the unit looking from the front to correspond to front panel alarm indicator, slot 2 (alarm 3 and 4) is positioned on the right.

##### 7.1 Dual Relay Pod. POD-3000/02

The relay pod has two "change over" relays with a common wiper.



##### 7.1.1 SLT1, SLT2 (Relay Pod) Submenu

Each relay can be set as high or low alarm independently.

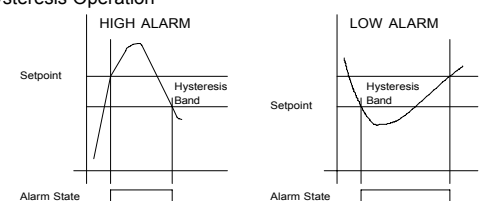
TITLE	OPTIONS	DETAIL
<b>AL1</b>	<b>Hi, Lo</b>	<b>Alarm action</b>
<b>SEt1</b>	<b>User defined</b>	<b>PV at which the alarm triggers</b>
<b>HYS1</b>	<b>User defined</b>	<b>Hysteresis band (see below)</b>
<b>LAT1</b>	<b>oFF, on</b>	<b>Sets latching to on or off</b>
<b>inUl</b>	<b>oFF, on</b>	<b>Invert relay operation</b>

Continues through for Relays 2 - 4 (when fitted).

Short menu items shown in bold.

#### 7.1.1 SLT1, SLT2 (Relay Pod) Submenu, continued

##### Hysteresis Operation

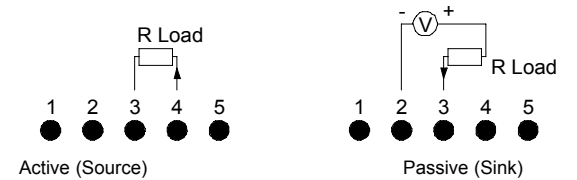


##### 7.1.2 Relay Specification

	AC	DC
Maximum Load	5A @ 250V	5A @ 30V
Maximum Power	1750VA	210W
Maximum Switching	250V	125V
Electrical Life	105 operations at rated load	
Mechanical Life	50 Million operations	

##### 7.2 Isolated 4-20mA Re-transmission Pod. POD-3000/03

The re-transmission pod (when fitted) is designed to provide 0-10mA, 0-20mA or 4-20mA output in active or passive modes. The output can be any portion of the display. The pod can be used in two modes:



Max RLoad = 1K

RLoad <  $(V-2/22)$  K Ohm  
And Vmax = 30V

Note: Only one Re-transmission pod can be fitted.

#### 7.2.1 SLT1, SLT2 (Re-transmission Pod) Submenu

TITLE	OPTIONS	DETAIL
<b>rt lo</b>	<b>User defined</b>	<b>Low span range, to match display</b>
<b>rt HI</b>	<b>User defined</b>	<b>High span range, to match display</b>
<b>SPan</b>	<b>4-20mA, 0-20mA, 0-10mA</b>	<b>User defined output current</b>

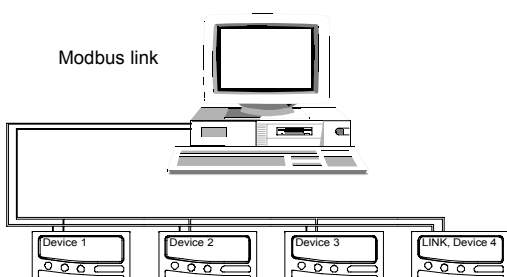
Short menu items shown in bold.

##### 7.2.2 Re-Transmission Pod Specification

Minimum Current Output	> 0mA
Maximum Current Output	< 23mA
Accuracy	0.07% or 5µA, whichever is greater
Maximum External Power Supply	30V (passive mode)
Voltage Effect	0.2µA / V
Ripple Current	<3µA
Isolation	500V AC
Temperature Stability	1µA / °C

##### 7.3 Modbus Serial Communications Pod. POD-3000/05

The diagram below shows a PC connected to Modbus pods.

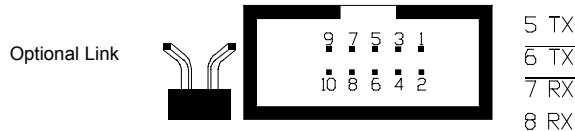
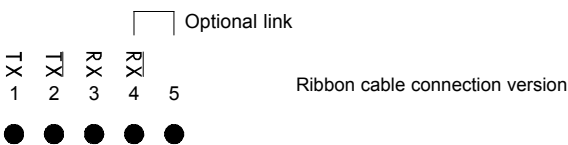


#### 7.3.1 SLT1, SLT2 (Communications) Submenu

TITLE	OPTIONS	DETAIL
<b>Addr</b>	<b>User defined</b>	<b>Instrument device number</b>
<b>baud</b>	<b>9.6, 19.2</b>	<b>User selected baud rate</b>
<b>Line</b>	<b>2, 4</b>	<b>4 Wire or 2 wire half duplex RS 485</b>

##### 7.3.2 Comms Pod Specification

Physical Layer	4 wire or 2 wire half duplex RS485
Isolation	500V AC
Maximum Fan out	32 units
Software Baud Rate	19,200 or 9,600
Protocol	Modbus RTU format



Connection of the link connects a 100 ohm termination resistor across pins RX (pin 7) and RX (pin 8). This resistor should only be selected for the instrument furthest away from the host.

Full details of the Modbus protocol are supplied separately with the pod.

#### 8.0 MECHANICAL DETAIL

Material	ABS/PC
Flammability	IEC707 FV0
Weight (basic instrument)	200g
Pod weight	40g typical each
Panel cutout	92mm x 45mm

