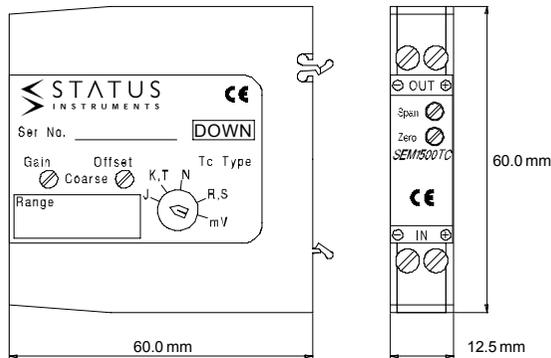


4.0 Continued

2. Set calibrator to simulate T_{lo} , first rotate offset (coarse) to obtain a output reading close to 4mA. Use zero adjuster to trim reading to $4mA \pm 0.005mA$. (If zero trim reaches end of travel re-adjust coarse offset adjuster one step then re-adjust zero offset).
3. Set calibrator to simulate T_{hi} , first rotate coarse gain to obtain a output reading close to 20mA. Use span adjuster to trim reading to $20mA \pm 0.005mA$. (If span trim reaches end of travel re-adjust coarse gain adjuster one step and re-adjust fine span. Note clockwise rotation of the coarse adjuster reduces output current)
4. Set calibrator to T_{lo} , adjust zero offset for $4.00 mA \pm 0.005mA$.
5. Set calibrator to T_{hi} , adjust zero span for $20.000 mA \pm 0.005mA$.
6. Repeat steps 4, 5 until both points are in calibration.
7. Turn off power and remove wires. Mark transmitter with the new range.

5.0 MECHANICAL DETAIL



Note. If word "DOWN" appears where shown in label text box then unit has been factory set in the "Down Scale" option, whereas if text box has been left blank then "Up Scale" option has been set.

SEM1500/TC DIN Rail Mounted Isolated Thermocouple Transmitter

Designed, manufactured and supported by :



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Glos. GL20 8DE. UK
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Every effort has been taken to ensure the accuracy of this specification, however we do not accept responsibility for damage, injury, loss or expense resulting from errors and omissions, and we reserve the right of amendment without notice.

Stock code : 52-214-2135-01

Issue : 01

1.0 DESCRIPTION

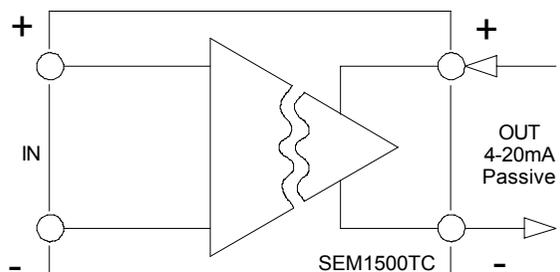
This device is a low cost isolated thermocouple two wire 4-20mA output temperature transmitter. Automatic thermocouple cold junction compensation is provided. The output is directly referenced to the mV input, allowing linearisation to be carried out by the loop monitoring instrumentation, if required. The device is housed inside a plastic enclosure, suitable for DIN rail mounting. Screw terminals are provided for wire connections. The enclosure provides access to side entry coarse offset and span adjusters together with a thermocouple selector.

2.0 SPECIFICATION @20°C

OUTPUT	TYPE	Passive 2 wire current output	
	RANGE	4 to 20 mA (30 mA MAX)	
	PROTECTION	Reverse connection plus overvoltage	
	VOLTAGE	10 - 30 V d.c.	
	RIPPLE	Less than 40µA/V (Measured at 1V ripple 50 Hz)	
RESPONSE	200 mS to reach 70% of final value		
INPUT	TYPE	Isolated mV input to accept mV or T/C Types K,T,N,J,R,S.	
	ISOLATION	500V d.c. (Flash tested to 1kV)	
	IMPEDANCE	> 1MW	
	COLD JUNCTION	Automatic compensation may be selected for the above T/C or zero compensation may be selected for mV or differential T/C measurement.	
	ACCURACY	(Typical) ±0.2°C @ 20°C ambient ±0.05°C/°C	
	LINEARITY	±0.005% for mV inputs T/C Ranges are non linear and directly referenced to t/c mV.	
	BURN OUT	Up scale standard (down scale burnout to order)	
	RANGE SELECT	Coarse Settings by side entry 16 position rotary screw adjustment switches. Fine by front access pots	
	RANGES	OFFSET °C	SPAN °C
		(4 mA Reading)	(for 4-20mA)
K		-200 to 400	100 to 1200
T		-200 to 300	100 to 400
J		-200 to 300	70 to 750
N		-200 to 400	150 to 1200
R		0 to 1000	500 to 1700
S		0 to 1000	500 to 1760
mV *		-5 to 15 mV	3 to 50 mV

* Also suitable for differential T/C input (i.e. back to back coupled)

GENERAL	AMBIENT	0-50°C; 10-95% RH non condensing
	CONNECTION	Captive clamp screws
	CABLE SIZE	4 mm sq solid / 2.5mm sq stranded
	CASE MATERIAL	Grey Polyamide
	FLAMMABILITY	To UL94-VO VDE 0304 Part 3, level IIIA
	DIMENSIONS	60 x 60 x 12.5 mm
	MOUNTING	Snap on "top hat" rail (DIN EN 50022-35)
	WEIGHT	45g
	COMPLIANT WITH	EN50081-1, EN50082-1



3.0 INSTALLATION

3.1 MECHANICAL

This transmitter must be housed within a suitable enclosure that will provide protection from the external environment, ensuring that the stated temperature and humidity operating ranges are not exceeded. It is good practice to mount the transmitter away from sources of electrical and magnetic radiated noise, such as switchgear and transformers. The SEM1500TC enclosure is designed to snap fit onto a standard "TOP HAT" DIN rail. To remove from rail, apply pressure at the bottom face at the back upwards towards the rail to release the spring clip and tip away from the top. The transmitter may be mounted in any orientation and stacked side by side along the rail. Span and offset fine adjustments can be made from the front panel, whilst re-ranging the transmitter requires access to adjusters in the case side.

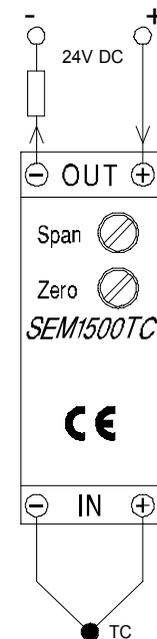
3.2 ELECTRICAL

Connection to the transmitter are made via screw terminals. To maintain EMC compliance twisted pair (screened) cables are recommended for the signal connections. The correct type of wire must be used for sensor connections, compensating wire for thermocouple inputs, mV inputs must use screened copper wires. Incorrect sensor connection or sensor wire burnout will result in the output current saturating up scale on standard units (optionally downscale if requested at time of order).

It is good practice to ensure all 4-20mA signal loops are grounded at one point. Care must be taken when designing a 4-20 mA circuit to ensure that the total burden of the loop, (that is the total voltage requirement of all the equipment connected in the loop at 20mA) does not exceed the loop power supply voltage.

To operate correctly the SEM1500TC requires a minimum of 10 volts across it's output terminals.

The transmitter is protected against reverse connection and over voltage. Figure 1 shows a typical 4-20 mA circuit, the load resistor represents equipment such as indicators loggers PLC etc.



4.0 RANGES

The SEM1500TC is normally supplied factory ranged but if required the transmitter range can be changed by means of coarse, and multi turn fine, offset and span adjusters.

The following equipment is required:-

- Precision mV/Thermocouple calibrator, to simulate T/C input
- Milliamp meter (digital); accuracy 0.05% on 0 to 20mA range
- Power Supply ; 24V DC 30mA Min
- Trim tool

Decide on the range required and ensure the transmitter is capable of this range. If a range was not specified at time of order, the transmitter will leave the factory set as type K 0 to 1000°C.

1. Connect calibrator to input terminals using the correct cable type, ensure polarity is correct. Connect as above, with the mA meters in place of, or in series with the load. Turn on. Allow a few minutes before calibration to allow the transmitter to stabilise after handling. Set Type selector on side panel to the type of input required, i.e. T/C type or mV.

Let T_{10} =

Temperature (mV) at 4mA output, T_{20} = Temperature (mV) at 20 mA output.

Continued over