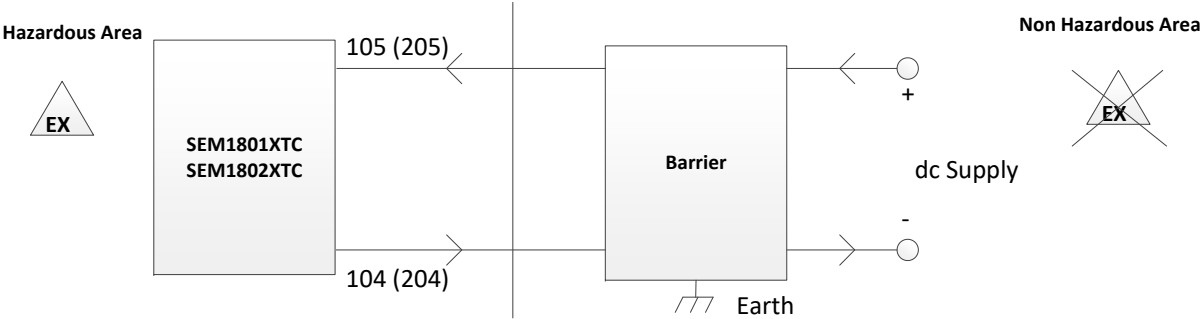


4. Install assembly

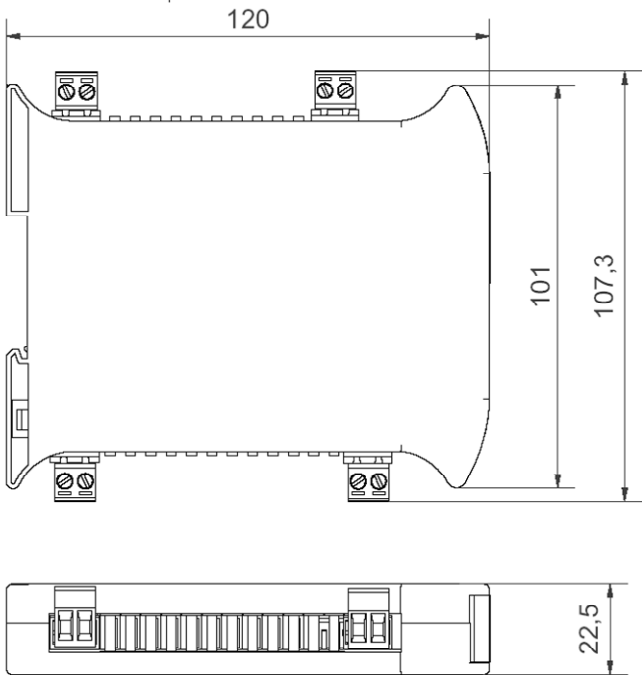
Care must be taken to ensure the SEM1801XTC SEM1802XTC is located to ensure the ambient temperature does not exceed the specified operating temperature as specified in the "TEMPERATURE CLASS" table.

5. Wire (4 to 20) mA Loop

Ensure all other aspects of the installation comply with the requirements of this document, paying particular attention to the loop barrier. The (4 to 20) mA loop is connected as follows:-



Mechanical Detail



User instruction for SEM1801XTC SEM1802XTC electrical apparatus for use in explosion-hazardous area. Important, read and understand this document before any installation.

ATEX / UKEX Instructions



For safe installation of the SEM1801XTC SEM1802XTC in hazardous areas the following instructions must be observed. The transmitter must be installed by competent personnel, who are familiar with national and international laws, directives and standards that apply to their region. For installation in European Economic Area (EEA) member countries users must follow requirements for electrical equipment for use in potentially explosive atmospheres, e.g. EN60079_14 & EN60079_17. This instruction sheet describes installation, which conforms with BS EN60079_14 & BS EN60079-17. Important - Particular attention must be paid to the section titled "Special conditions for safe use", failure to comply to this requirement will result in an unsafe system. The SEM1801XTC SEM1802XTC has been issued with a EU-type examination certificate, confirming compliance with European ATEX directive 2014/34/EU, and SI2016 No.1107 for the following specification :-

Product Information

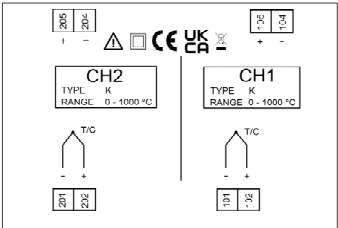
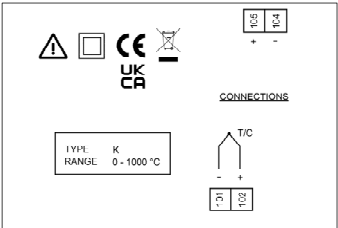
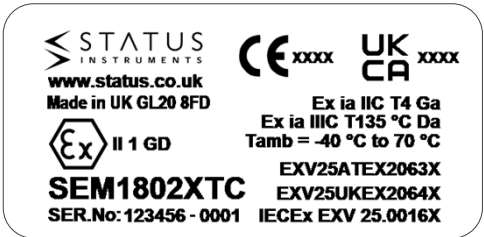
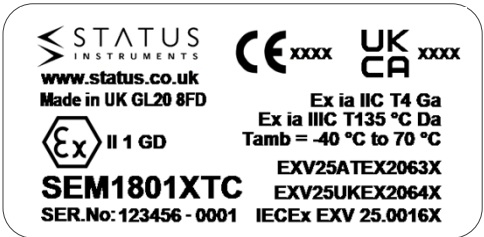
Following Information is printed on the product label

Manufacturer	Status Instruments Ltd
Type Numbers	SEM1801XTC, SEM1802XTC
Certificate Ref	EXV25ATEX2063X EXV25UKEX2064X IECEx EXV 25.0016X

Zones

Area Classification		Zone Criteria for Application Atmosphere	
Gases	Dusts		
Zone 0	Zone 20		Present continuously or for long periods (> 1000 hrs per annum)
Zone 1	Zone 21		Likely to occur in normal operation occasionally (> 10 to < 1000 hrs per annum)
Zone 2	Zone 22		Unlikely to occur in normal operation (< 10 hrs per annum)

Classification



Working Parameters

	TERMINALS		TERMINALS SEM1802XTC	
	104,105	101,102	204,205	201,202
Ui	30 V	1.5 V	30 V	1.5 V
Ii	100 mA	-	100 mA	-
Pi	750 mW	-	750 mW	-
Ci	0	10 nF	0	10 nF
Li	0	0	0	0
Uo	-	5 V	-	5 V
Io	-	55 mA	-	55 mA
Po	-	0.62 mW	-	0.62 mW

Additional Information

EMC	BS EN 61326-1
Enclosure	Grey with Blue Terminals

Every effort has been taken to ensure the accuracy of this document, however we do not accept responsibility for damage, injury, loss or expense resulting from errors and omissions, and we reserve the right of amendment without notice.



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Special conditions for safe use



- 1. For gas applications, the SEM1801XTC and SEM1802XTC temperature transmitters must be mounted in a suitably certified ATEX/IECEx enclosure With a minimum IP2X rating for its intended installation and located in an area where the enclosure will not be subject to impact or friction.
- 2. For dust applications, the SEM1801XTC and SEM1802XTC temperature transmitters must be mounted in a suitably certified ATEX/IECEx enclosure for its intended installation with a minimum IP 5X rating to ensure that there is no dust layer on the temperature transmitters in the final installation or IP 6X
- 3. The equipment shall only be configured by means of the separately certified USBTTX Config device outside of a hazardous area. (IECEx EMT 16.0030X, ATEX EMT 16ATEX0050X, CML21UKEX2527X). The temperature sensor must be located in the safe area when being used with the USBTTX Config device.
- 4. If the equipment is mounted in an enclosure with separate IS circuits, appropriate segregation shall be provided in accordance with IEC60079-11 Ed 6 Clause 6.2.1
- 5. Only for connection to suitable thermocouples. These shall conform to the requirements for simple apparatus as defined in IEC 60079-11 Ed 6 Clause 5.7 and pass a dielectric strength test in accordance with IEC 60079-11 Ed 6 Clause 6.3.13.
- 6. The ambient temperature range of the enclosure will limit the permitted ambient range of the overall equipment. Refer to the enclosure certification.

Maintenance

The appropriate regulations concerning maintenance, repair and testing must be observed. In particular, all parts on which explosion protection depends must be checked during maintenance. The transmitter must never be configured in the hazardous area, the device must be removed and taken to a non hazardous area for configuration.

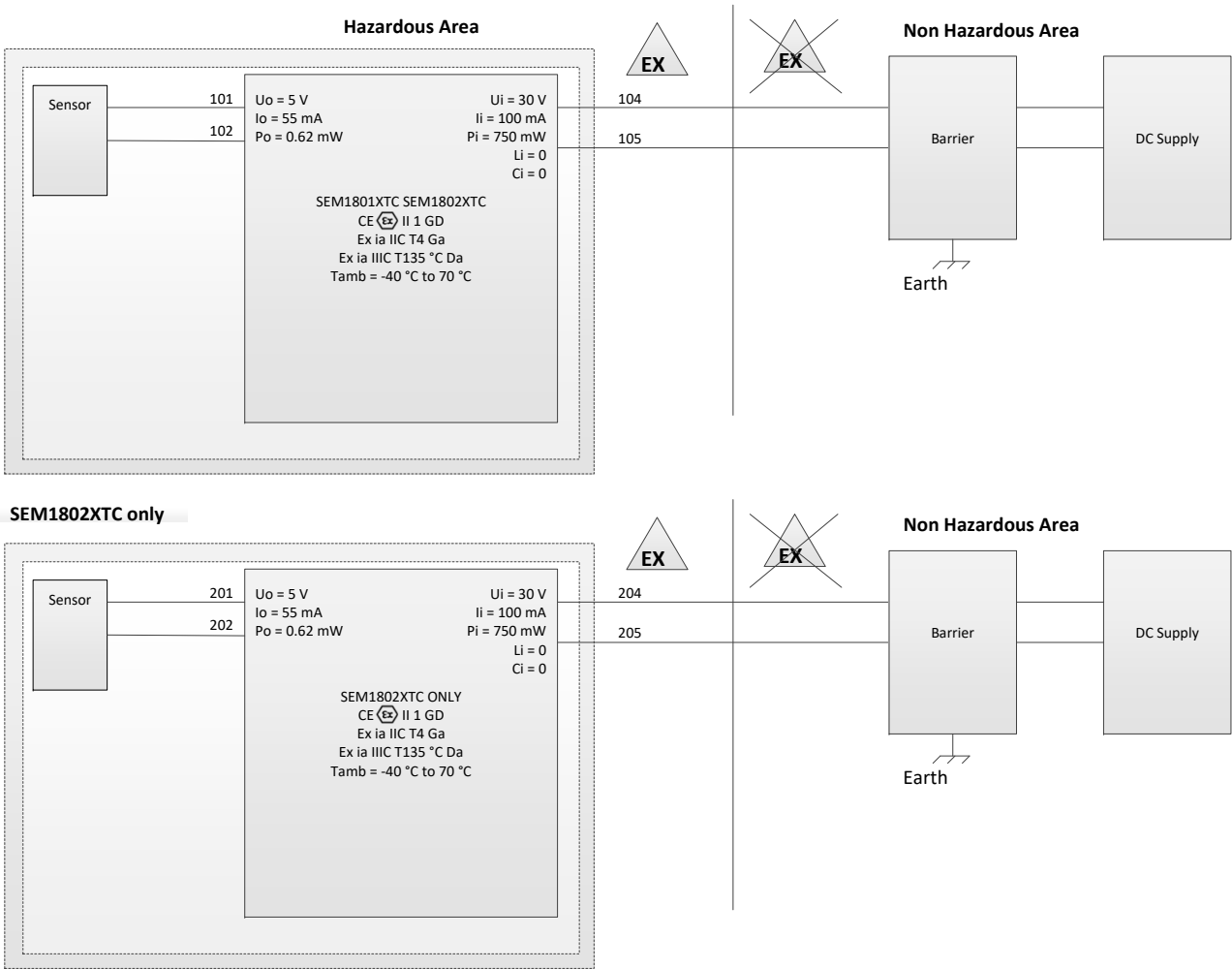
No dust layers are expected to form the enclosure used to house the device must be cleaned regularly to prevent build up of any dust layers.

The apparatus contains no user serviceable adjustable, replaceable parts. No attempt should be made to repair a device, all units must be returned to the manufacturer for repair or replacement. Attempted service or replacement of parts may invalidate the explosive protection features of the SEM1801XTC,SEM1802XTC.

Electrical Detail



REFER TO CONDITIONS FOR SAFE USE



Sensor wires must be isolated from earth breakdown voltage 500 V dc

Installation

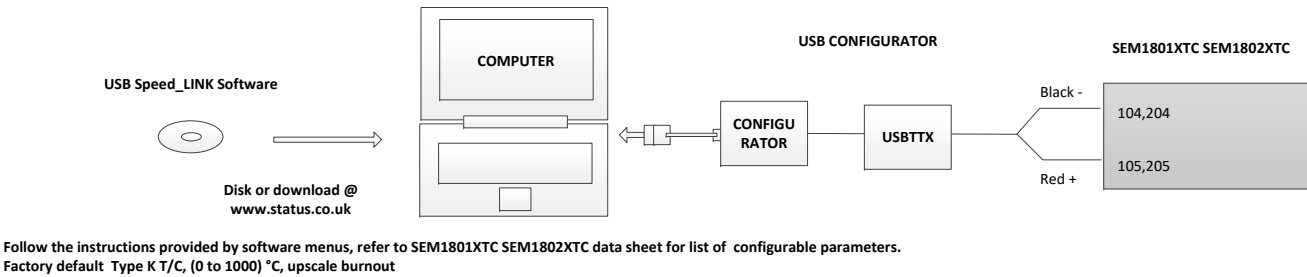


REFER TO CONDITIONS FOR SAFE USE

For SEM1801XTC and SEM1802XTC specification please refer to product data sheet. Installation is normally performed in the following order.

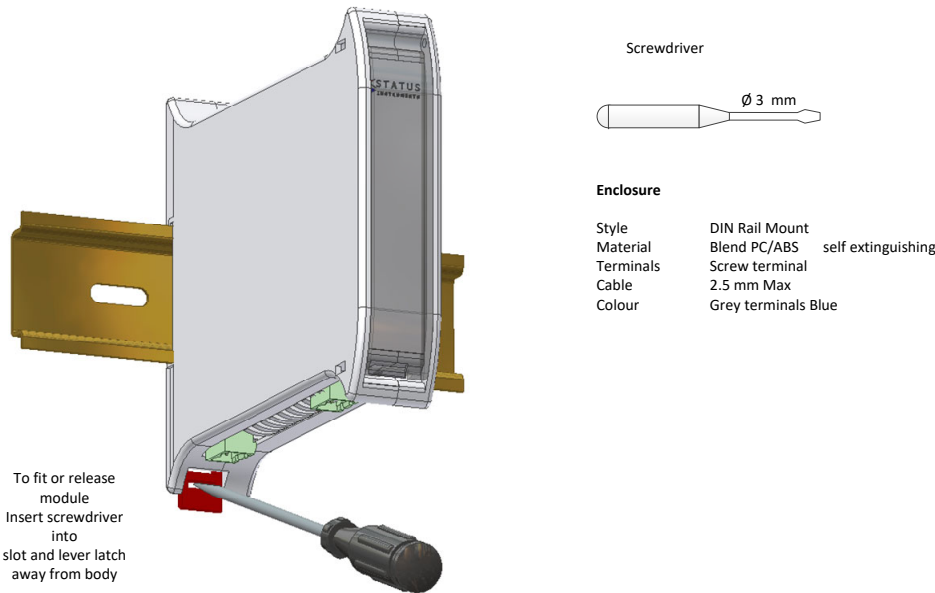
- 1. Configuration
- 2. Mount Transmitter onto Rail
- 3. Wire Sensor
- 4. Install Assembly
- 5. Wire (4-20) mA Loop

1. Configuration



2. Mount Transmitter

The device must be installed with adequate protection from moisture and corrosive atmospheres. Refer to "special conditions for safe use" section of this user guide for information on enclosure IP rating. Observe the "special conditions for safe use" instruction.



3. Wire sensor.

Sensor connections are as follows, to maintain BS EN61326 compliance sensor wires must be less than 3 metres. All sensor connections must be isolated from ground.

Sensor Thermocouple

